



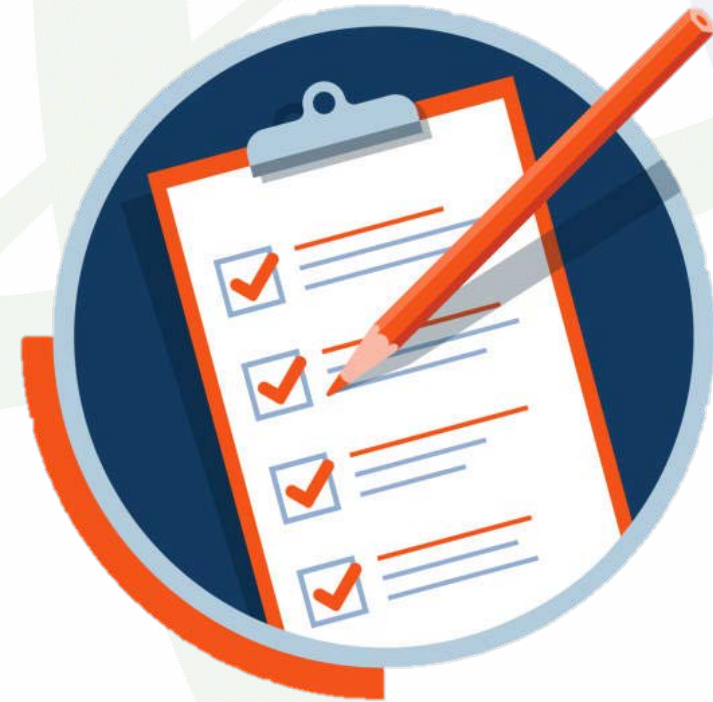
PFAS Today, Tomorrow, and Forever
Effective Treatment of “Forever Chemicals”

Will Shaffer, PE

April 9, 2024

Agenda

- Introduction
- Regulatory Overview
- PFAS Treatment – Drinking Water
- Drinking Water Treatment Costs
- PFAS Treatment – Wastewater
- PFAS Waste Destruction





Introduction

Introduction

EEC Environmental

- National environmental engineering consultant
- Chemists, engineers, geologists, hydrogeologists, regulatory and compliance specialists
- PFAS treatment experts

PFAS Services

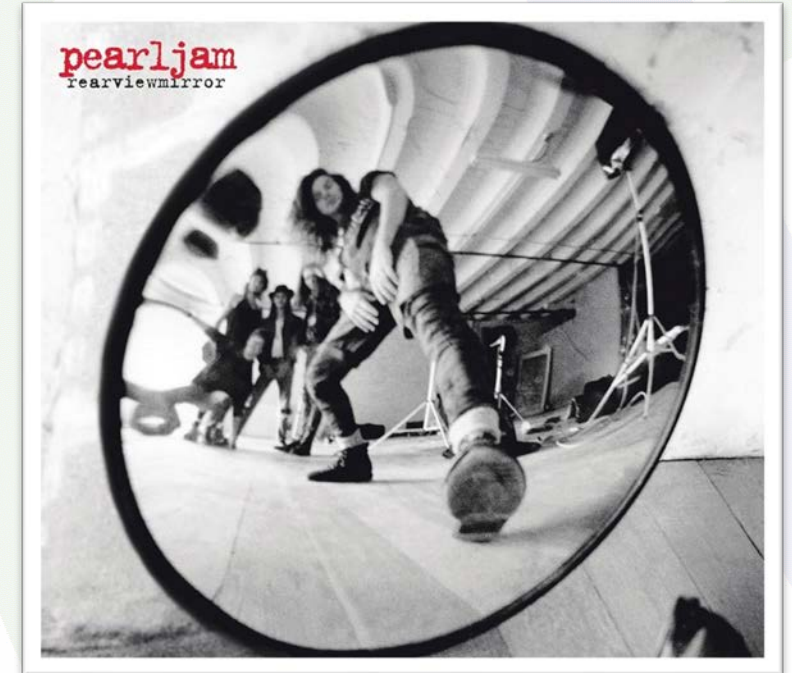
- Site assessment and remediation
- PFAS characterization and planning
- Treatment system design
- Owner's representative consultant



Will Shaffer, PE
Project Engineer

Webinar Series

1. **November 14, 2023** – [PFAS Today, Tomorrow, and Forever](#)
2. **February 6, 2024** - [MCLs are Coming...Very Soon!](#)
3. **March 5, 2024** - [How Do I Know if I Have a PFAS Problem?](#)
4. **April 9, 2024** – Effective Treatment of “Forever Chemicals”
5. **May 7, 2024** – How to Destroy PFAS for Good



PFAS 101

- Broad class of manufactured chemicals used to make products that resist heat, oils, grease, stains, & water
- Teflon™ coated cookware, carpets, clothing, paper packaging for food, fire retardants, AFFF
- Over 5,000 PFAS constituents (terminal and precursors)
- Extremely stable in environment and can be found in soil, air, surface water, groundwater, wastewater plant effluent, sewage sludge and landfills **“Forever Chemicals”**



PFAS 101- Treatment Terminology

Treatment

General term

Removal

General term

Separation

Separate PFAS from a specific medium or process stream
e.g., GAC/IX/RO

Concentration

Concentrate PFAS within a specific medium
e.g., foam fractionation

Destruction

Terminal destruction by breaking C-F bond
e.g., thermal destruction

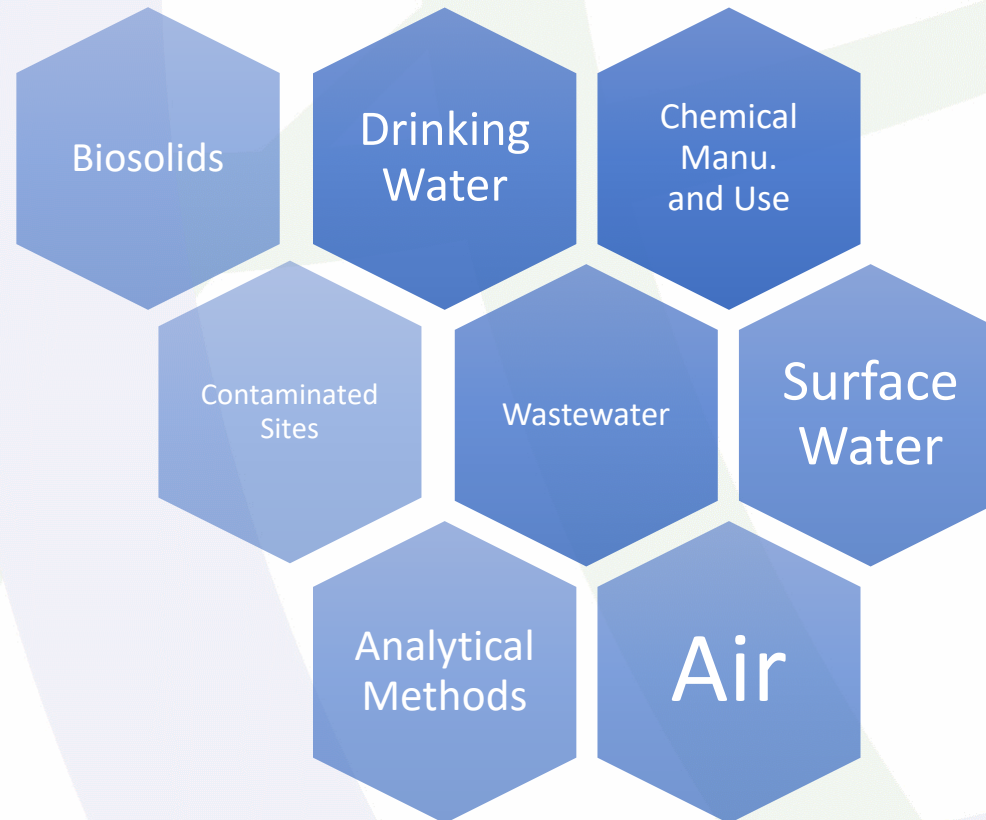
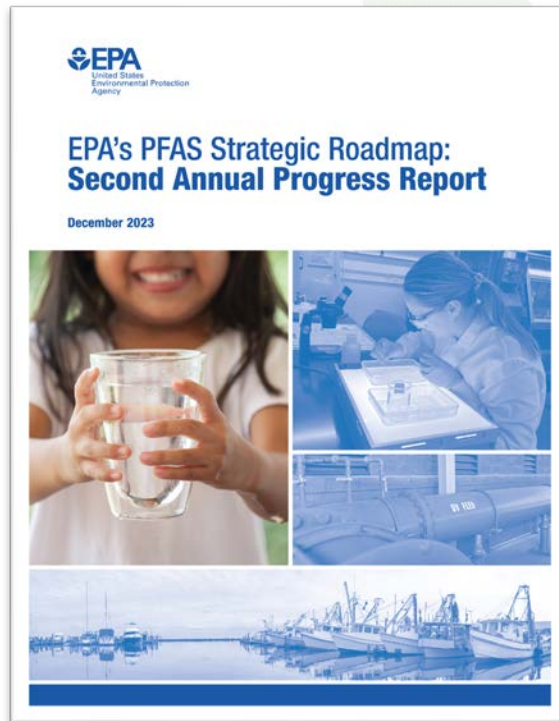
Pretreatment

Industrial: on-site treatment at point discharge
POTW: general treatment at central plant



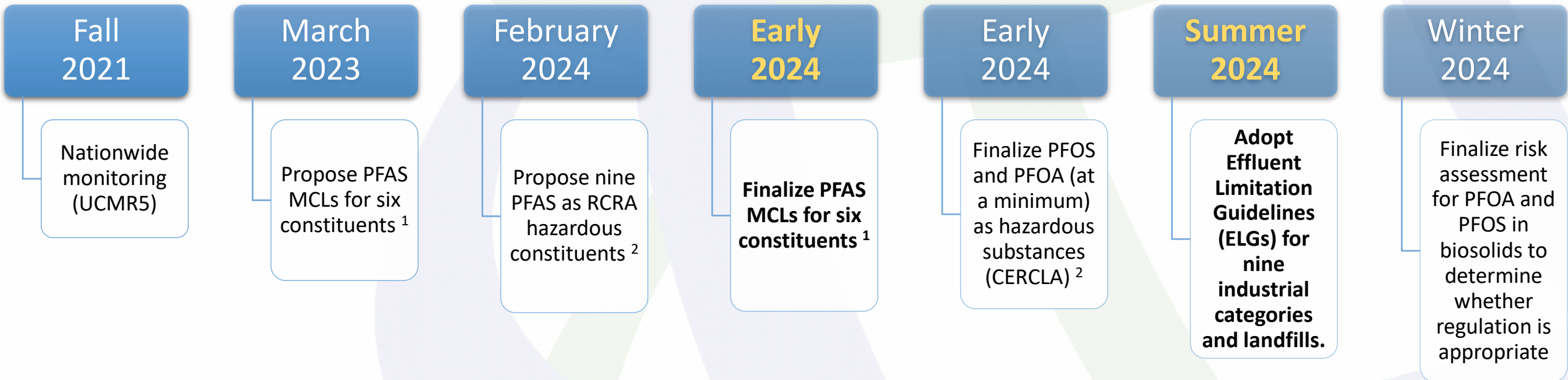
Regulatory Overview

EPA PFAS Strategic Roadmap



EPA PFAS Strategic Roadmap

Key Actions



¹ PFOA, PFOS, PFNA, PFHxA, PFBS, HFPO-DA (GenX)

² PFOA, PFOS, PFBS, PFHxS, PFNA, GenX, PFBA, PFHxA, PFDA & precursors (advanced notice)

Drinking Water with PFAS > Proposed MCLs

As of January 2024

	0-10,000 customers Small PWS	10,000+ customers Large PWS
Number of PWS Sampled	1,950	1,851
Number of PWS Total	17,194*	4,589
PFOA > Proposed MCLs	152 (7.9%)	277 (15.4%)
PFOS > Proposed MCLs	185 (9.6%)	292 (16.3%)
GenX > Proposed MCLs	0	1
Exceedance Percentage	11.9%	19.9%

*UCMR5 only applies to Non-Transient non-community systems



Of those systems tested so far

1 in 5 Large PWS & **1 in 10** Small PWS nationally currently exceed proposed PFAS MCLs

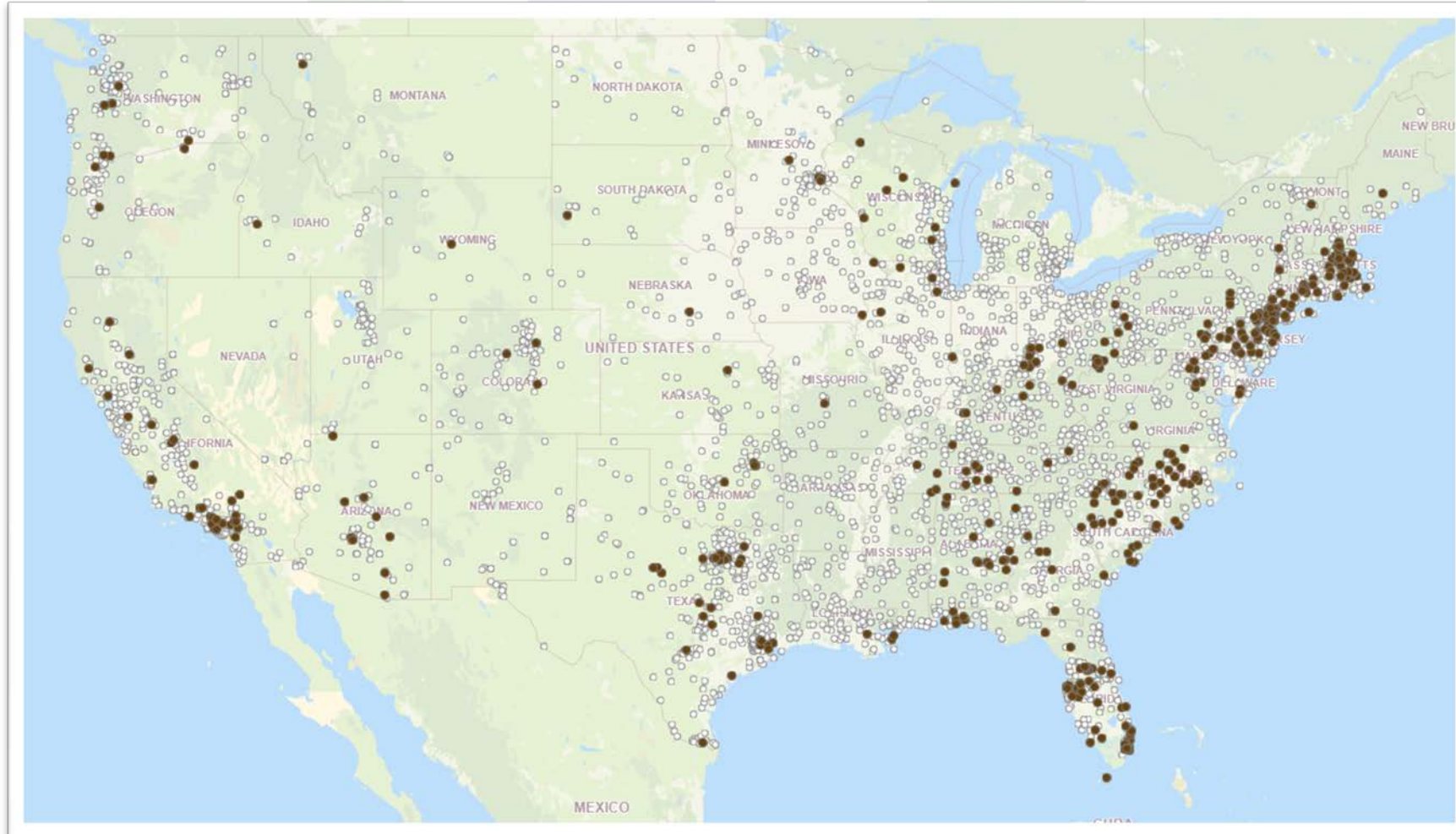
or

15.8% of all PWS tested nationally currently exceed proposed PFAS MCLs



Drinking Water with PFAS > Proposed MCLs

As of January 2024





Strategic Roadmap

Whole of
government
approach

Impact

10-20% of PWS
nationally
Ubiquitous

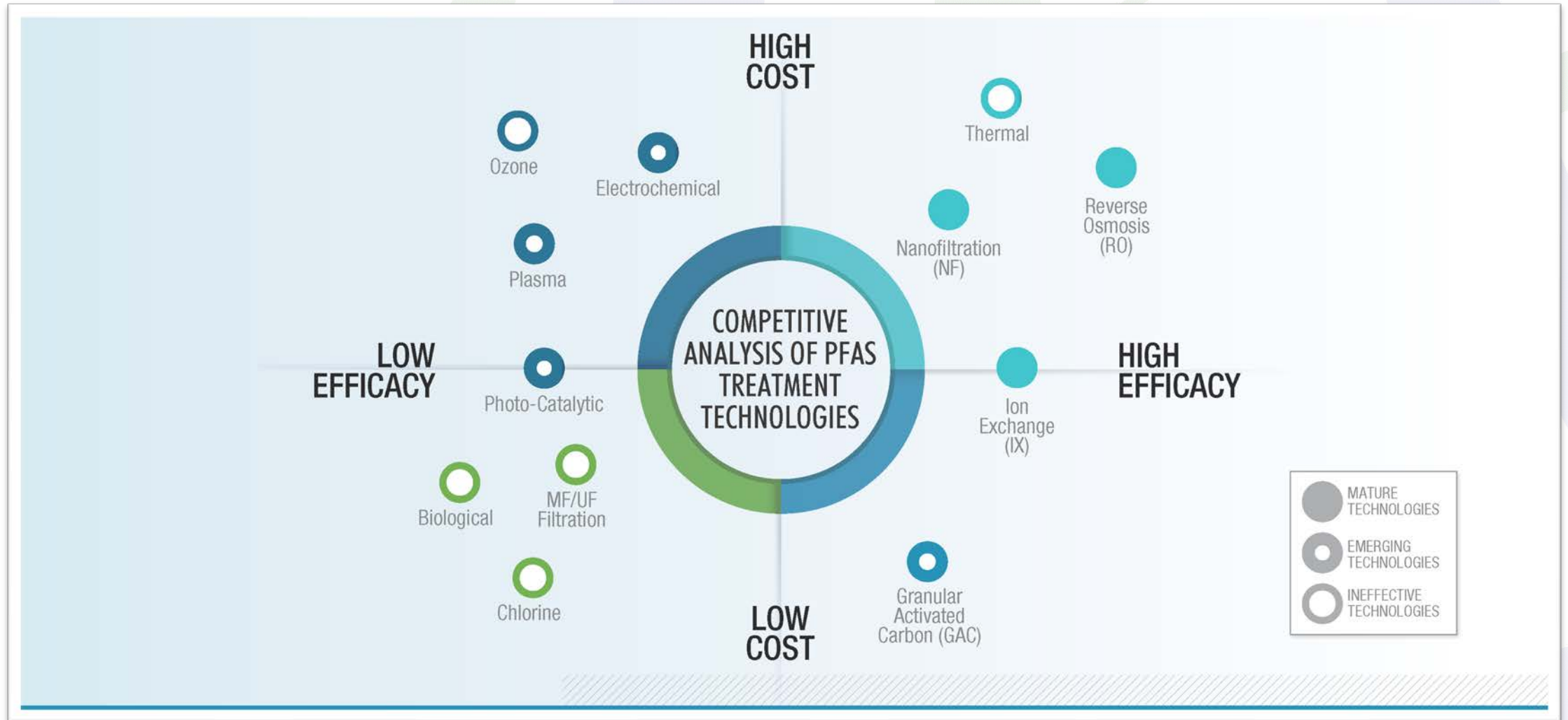
Imminent

Key regulations
finalizing soon



PFAS Treatment – Drinking Water

Best Available Treatment Technologies



Best Available Treatment Technologies

Technology	Removal Efficiency	Pros	Cons
Granular Activated Carbon (GAC)	<ul style="list-style-type: none">• Effective for long-chain PFAS and strongly adsorbing compounds	<ul style="list-style-type: none">• Well understood technology• Simple operation• Robust market	<ul style="list-style-type: none">• Large footprint• Disposal/reactivation of large volumes of carbon
Ion Exchange Resin (IX)	<ul style="list-style-type: none">• Excellent removal of certain PFAS (anions)	<ul style="list-style-type: none">• Efficient single-step technology• Small footprint	<ul style="list-style-type: none">• Non-regenerable in most cases• Smaller market subject to higher inflation
Membrane Processes (RO/NF)	<ul style="list-style-type: none">• Effective for PFAS removal, both long- and short-chain• Removes other CECs	<ul style="list-style-type: none">• Efficient process if properly operated and maintained	<ul style="list-style-type: none">• High CAPEX• Complex operation• Concentrate treatment/disposal

Adsorption Technologies (GAC/IX/Novel)



Granulated Activated Carbon (GAC)



Ion Exchange (IX) Resin

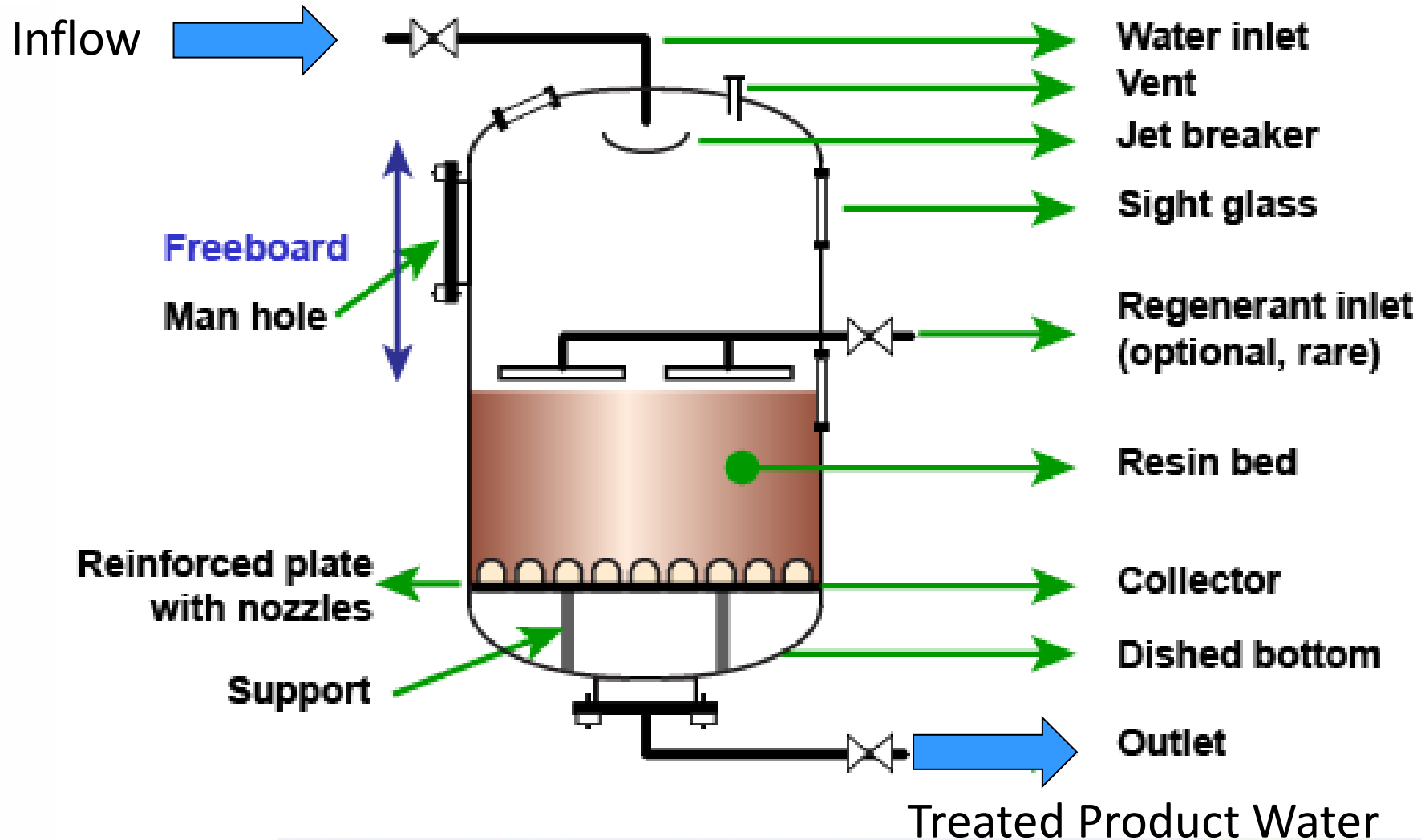


Novel Adsorbent

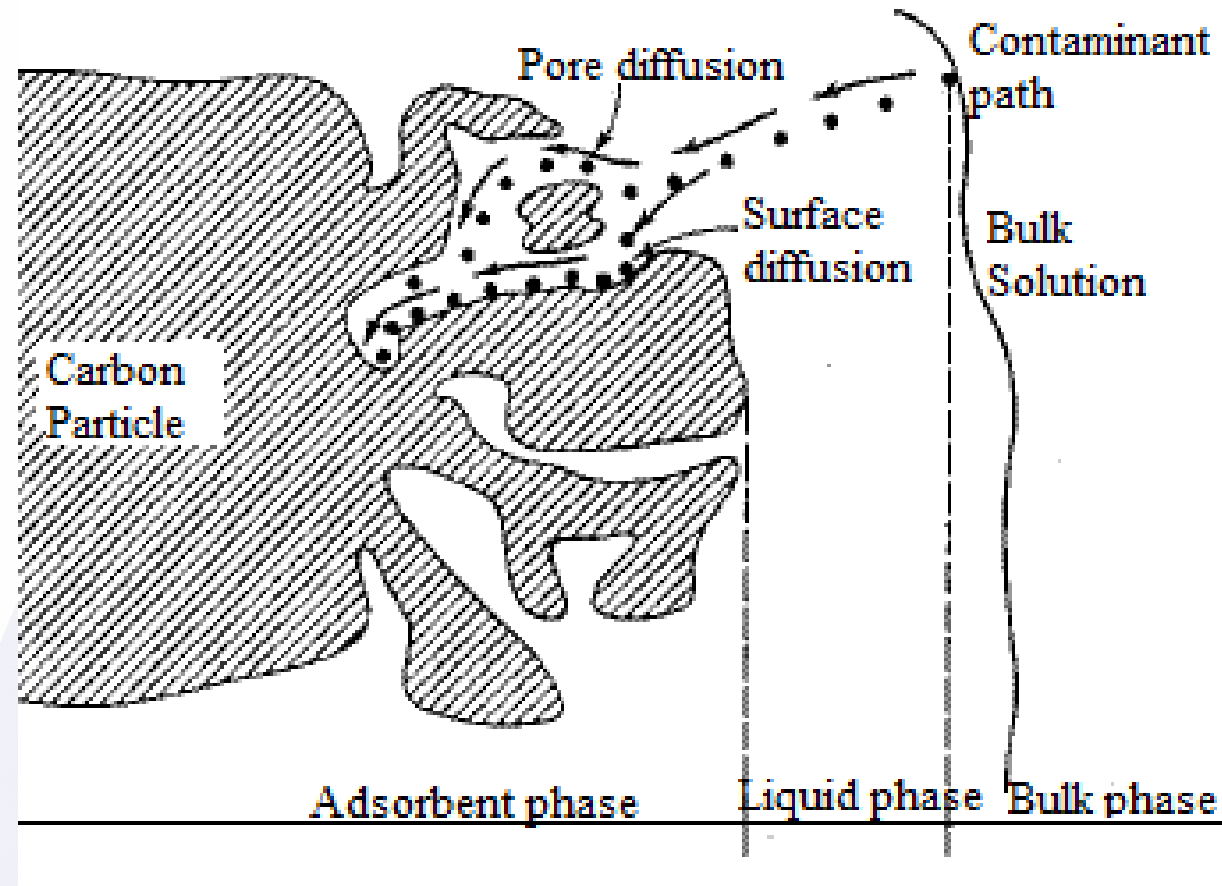
Adsorption Technologies (GAC/IX/Novel)



Adsorption Technologies (GAC/IX/Novel)

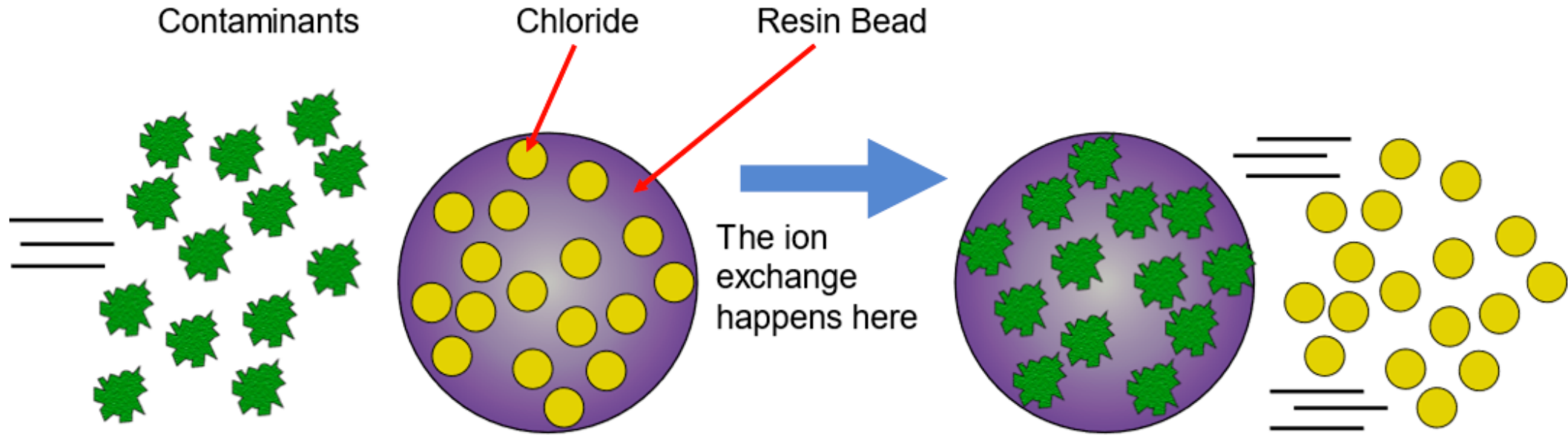


GAC Adsorption



Granulated Activated Carbon (GAC) has a high surface area due to pore structure. Contaminants adsorb to oleophilic (oil loving) surface and are held by molecular forces

Ion Exchange Process



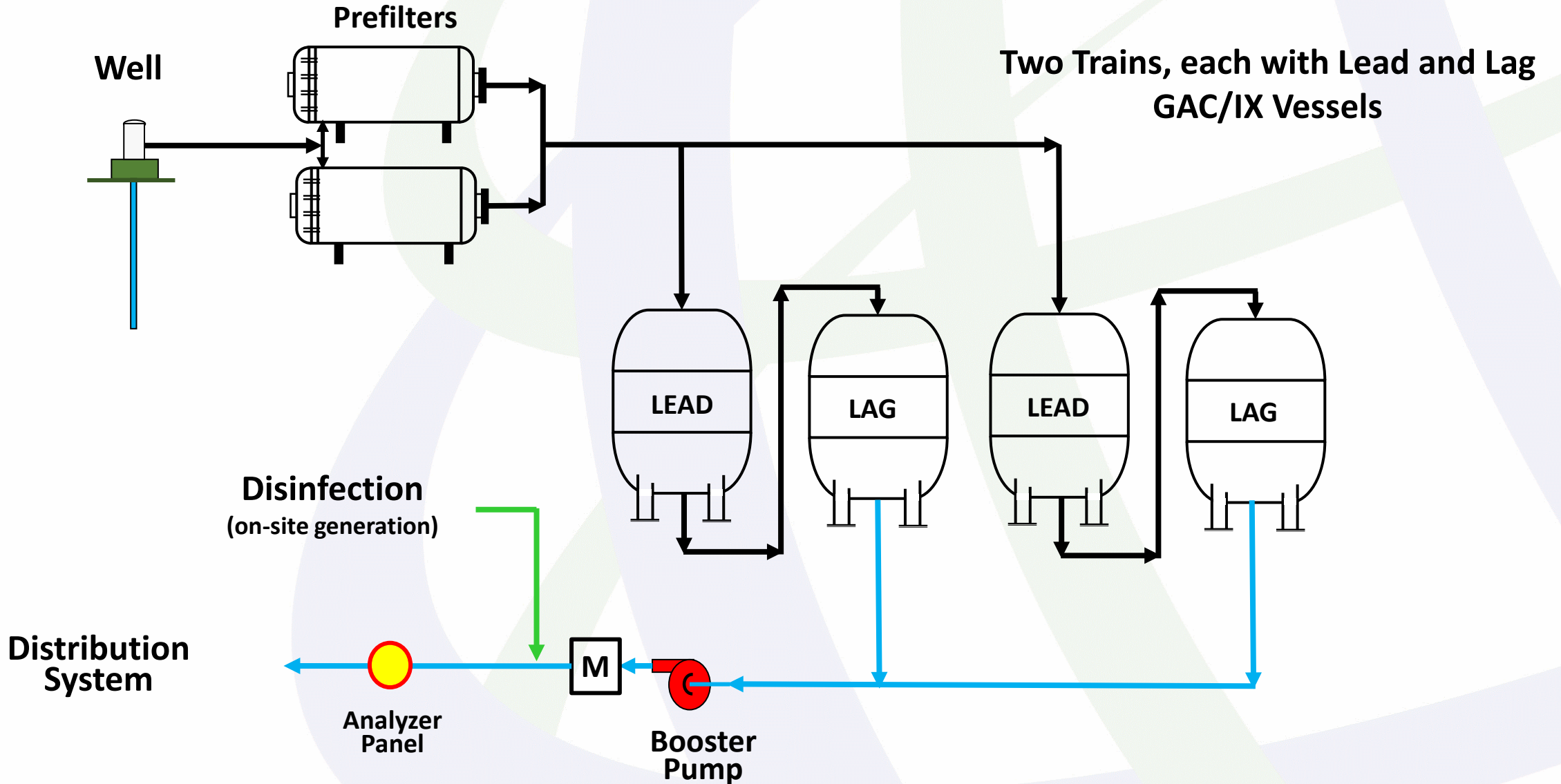
Ion Exchange (IX) is based on **exchanging** a harmless ion for the contaminant

Novel Adsorbents

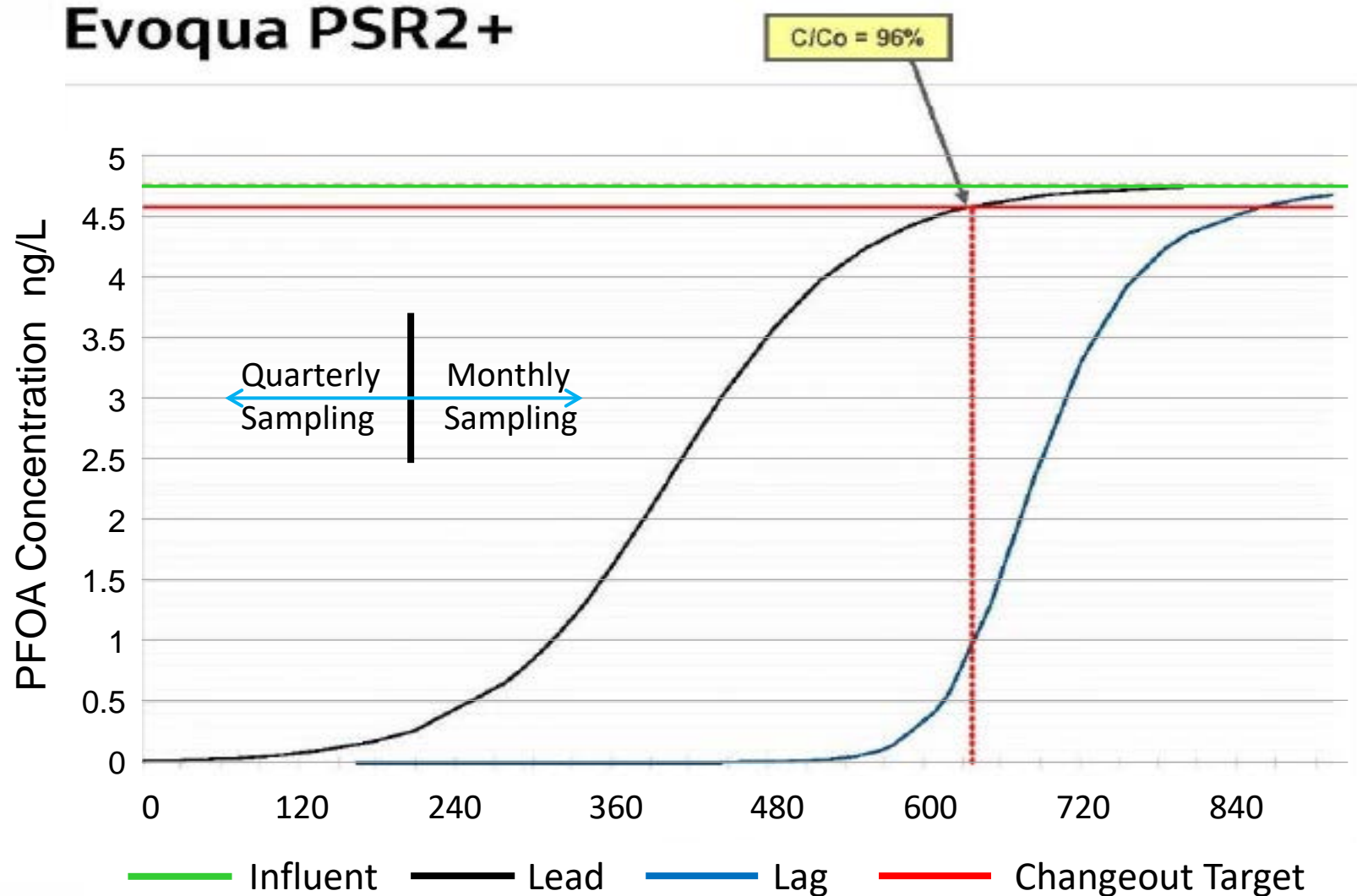
Novel adsorbents demonstrate similar kinetics to IX, but provide greater selectivity



Typical Pressure Vessel Treatment System



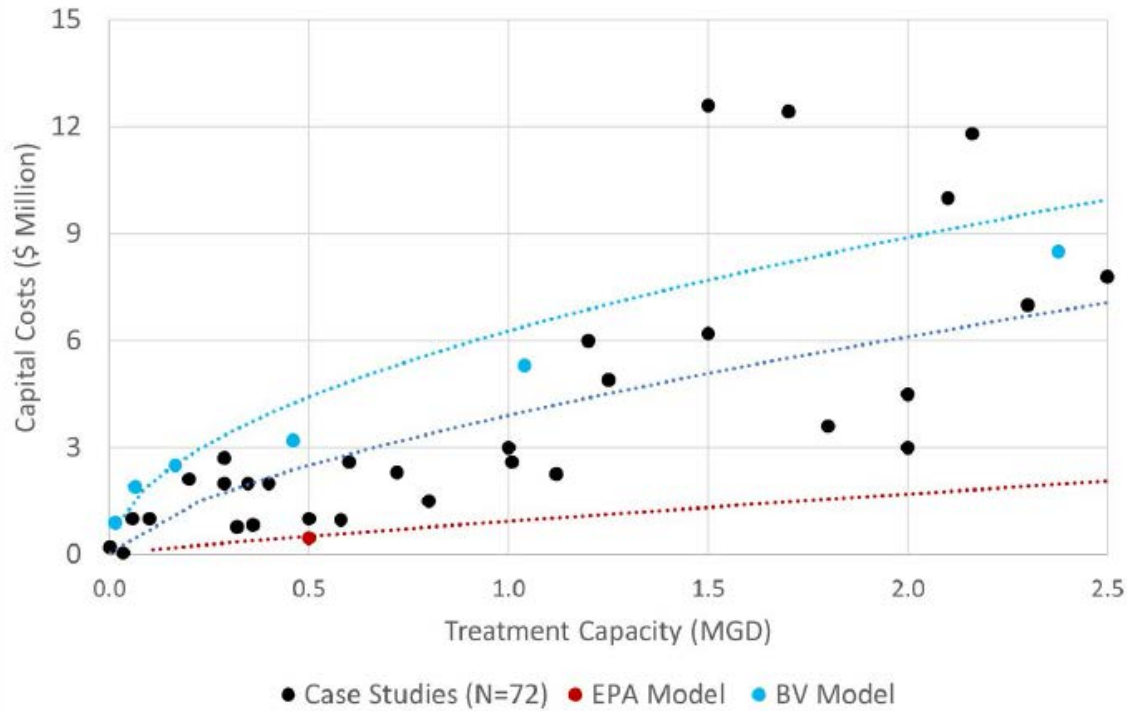
Media Life Determined by Monitoring



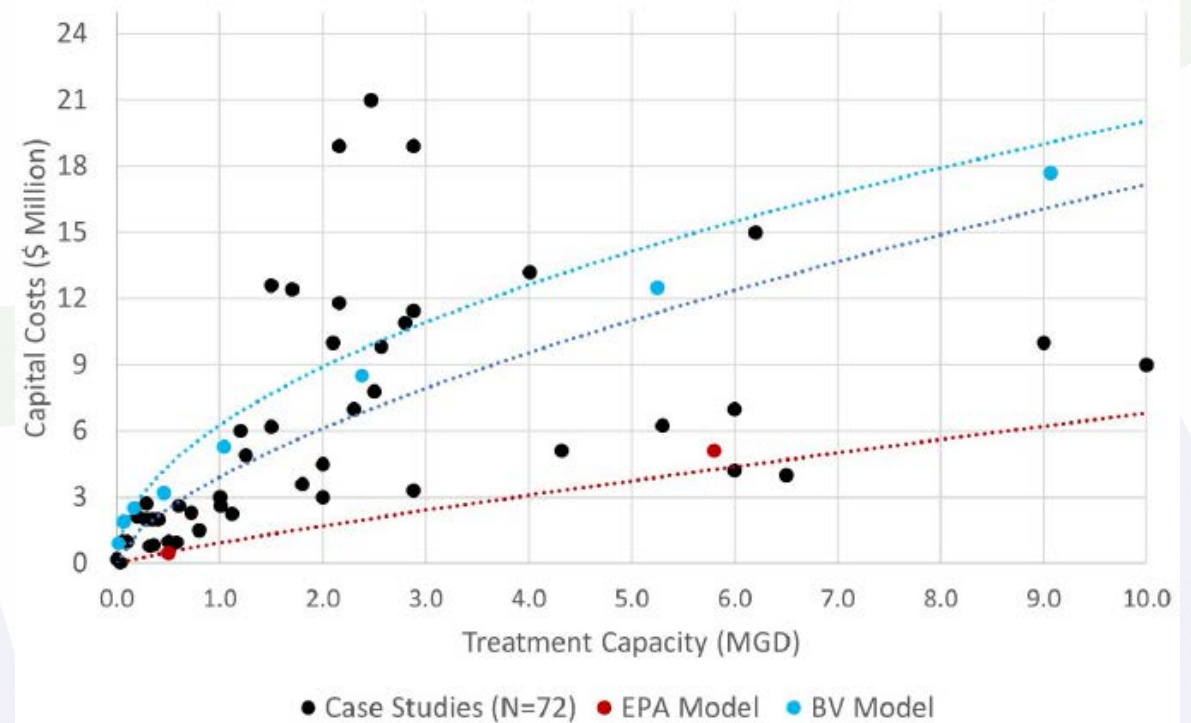
The background of the slide is a blue-toned molecular structure. It consists of numerous spheres of varying sizes connected by thin rods, representing atoms and bonds in a complex lattice. The spheres have a metallic or glass-like sheen, reflecting light. The overall composition is a dense, interconnected network of these spheres and rods, creating a sense of depth and complexity.

Drinking Water Treatment Costs

Treatment Costs - GAC

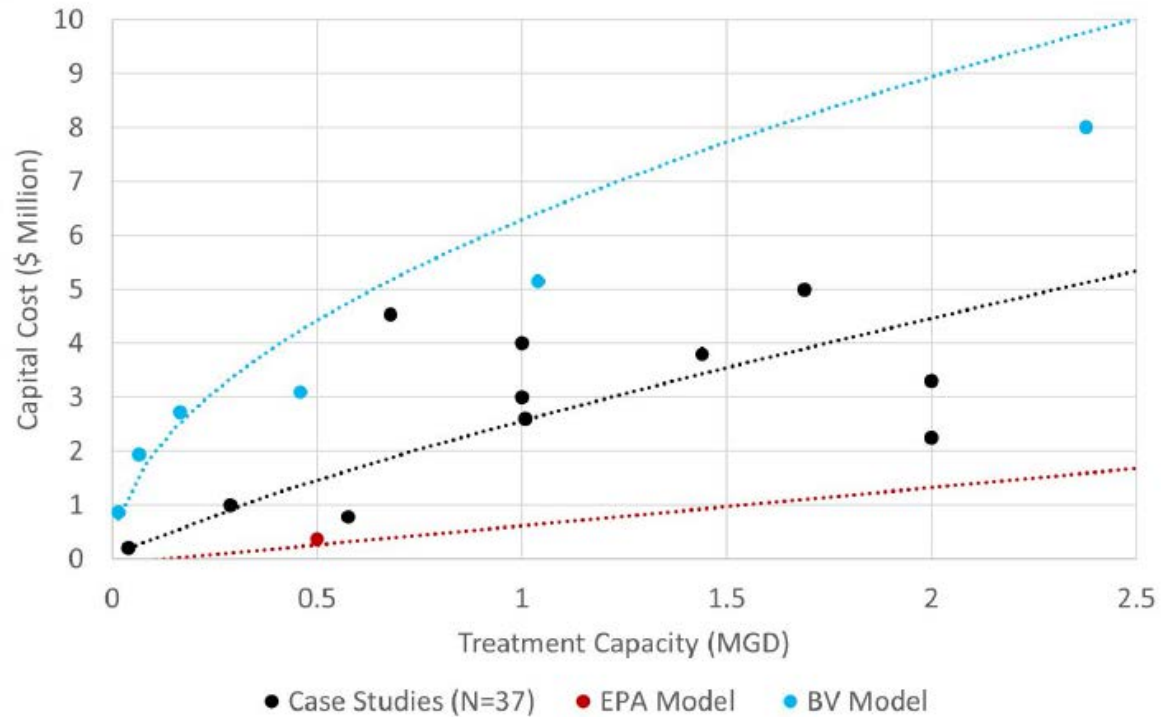


Comparison of GAC Capital Costs for Small Systems (<2.5MGD)

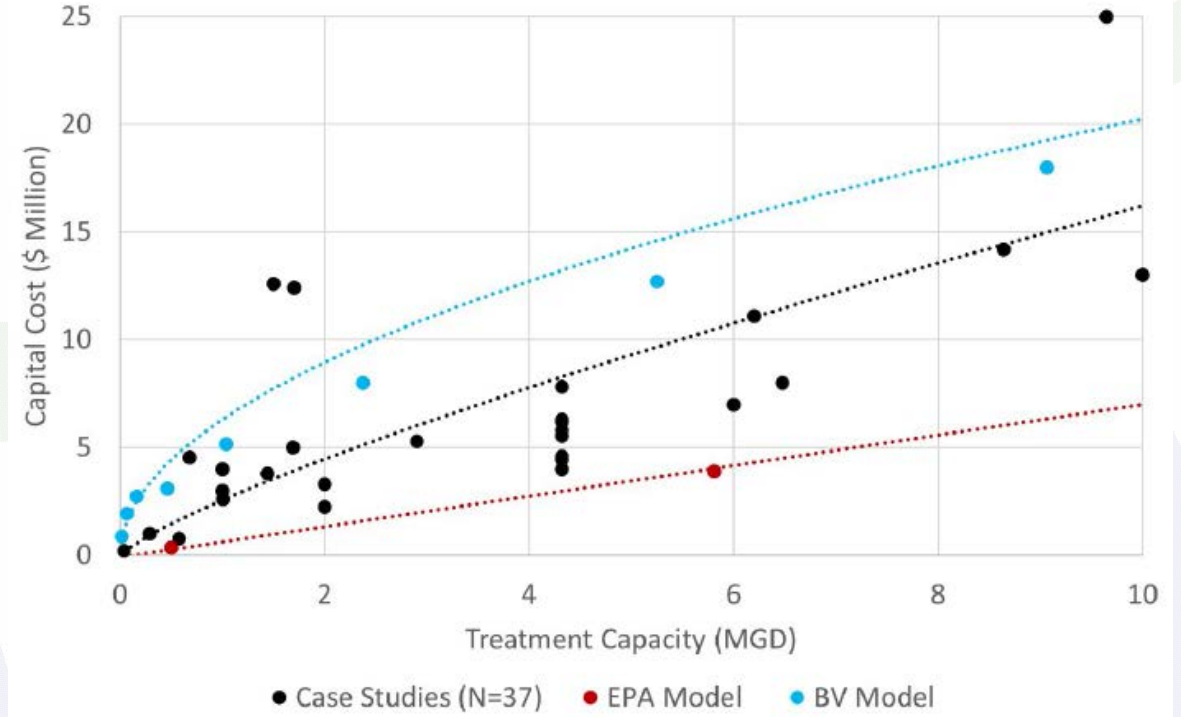


Comparison of GAC Capital Costs for Medium Systems (<10MGD)

Treatment Costs - IX

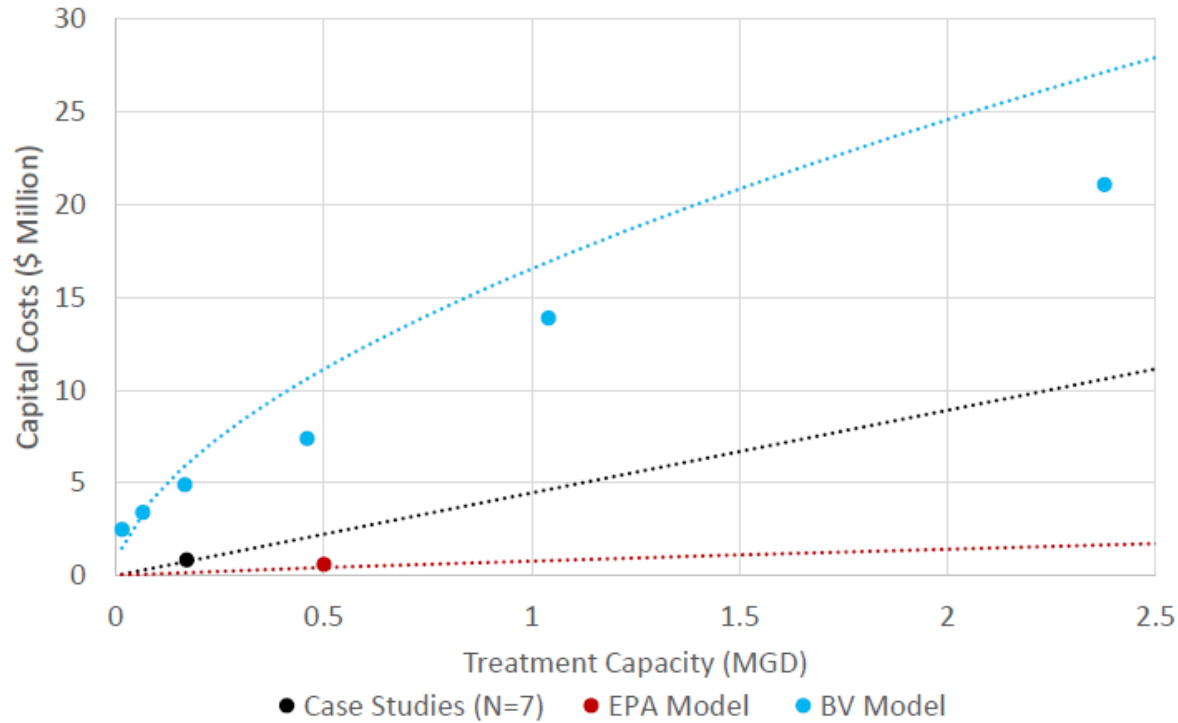


Comparison of IX Capital Costs for Small Systems (<2.5MGD)

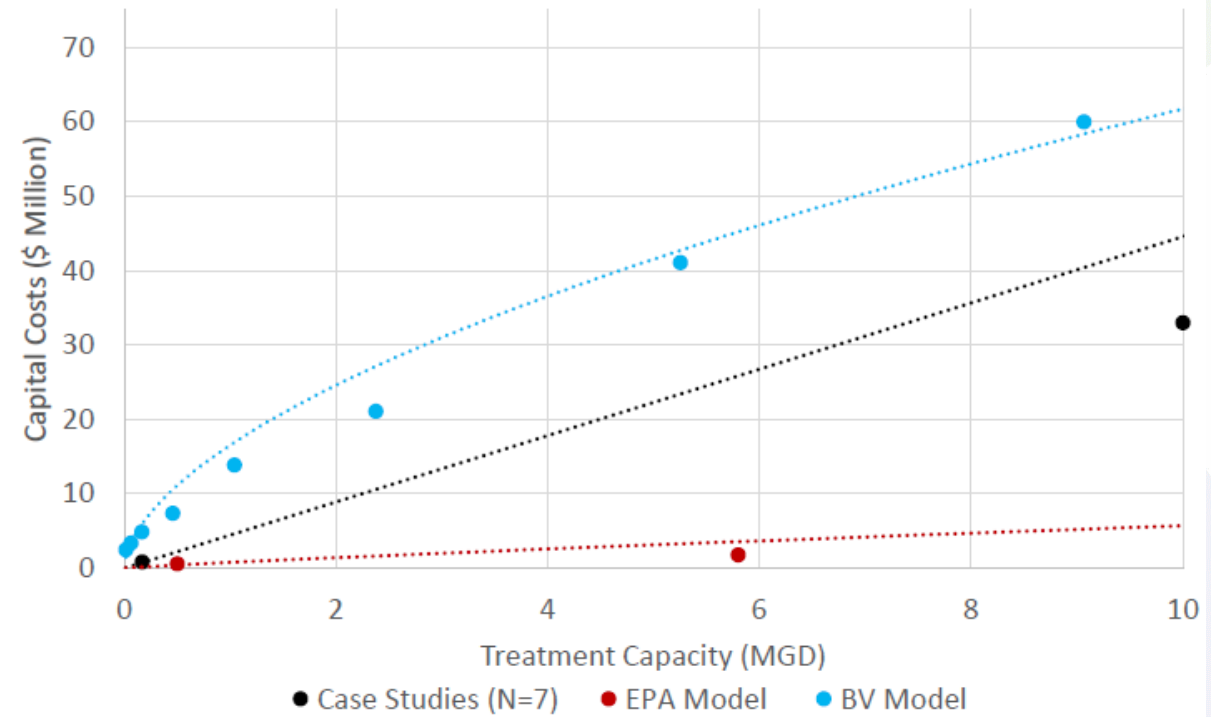


Comparison of IX Capital Costs for Medium Systems (<10MGD)

Treatment Costs - RO



Comparison of RO Capital Costs for Small Systems (<2.5MGD)



Comparison of RO Capital Costs for Medium Systems (<10MGD)



Reliable

Mature technologies exist for effective treatment

Efficient

Lead/lag configuration allows for full exhaustion

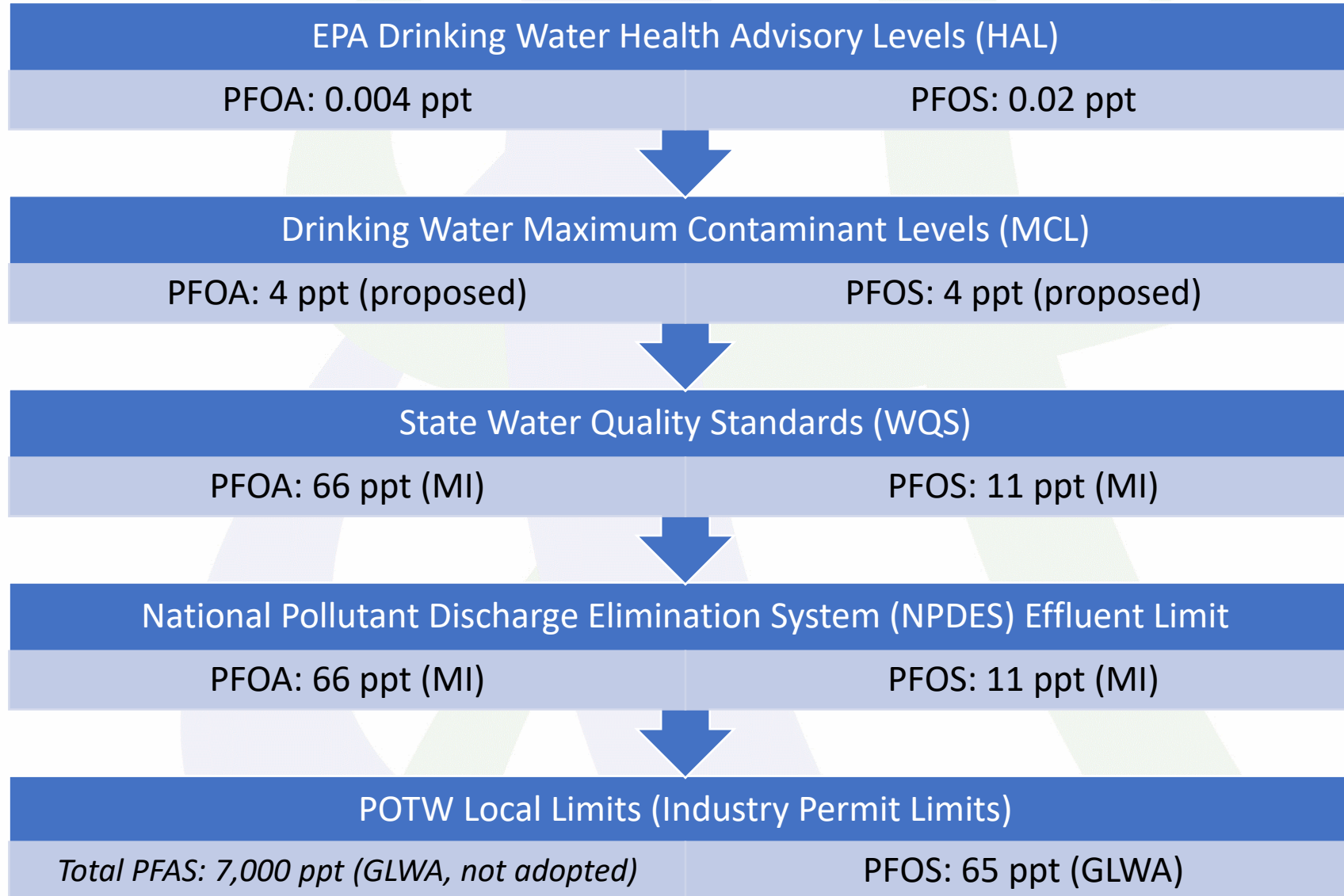
Plan

Detailed alternatives analysis and sampling/piloting

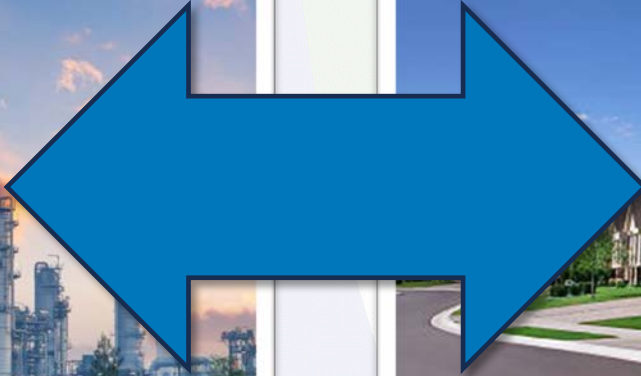


PFAS Treatment - Wastewater

Wastewater Local Limit Scenario

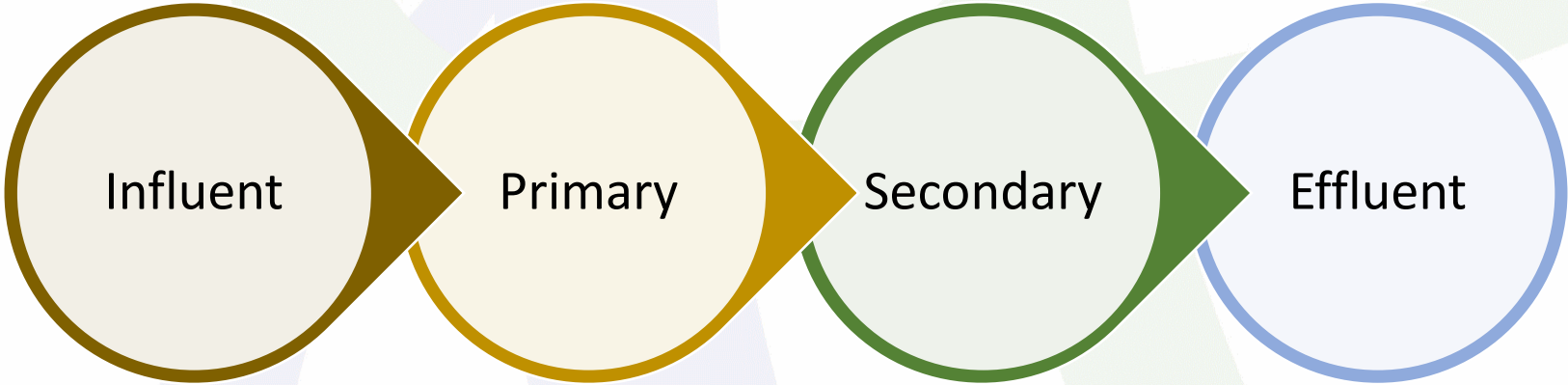


Industrial Pretreatment or POTW Treatment?

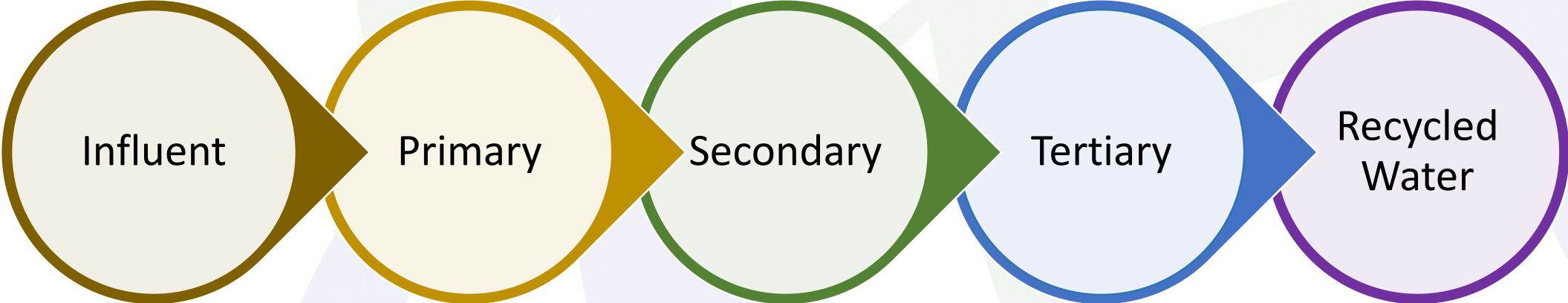


Sources: Shinonome Studio, Adobe Stock; iStock

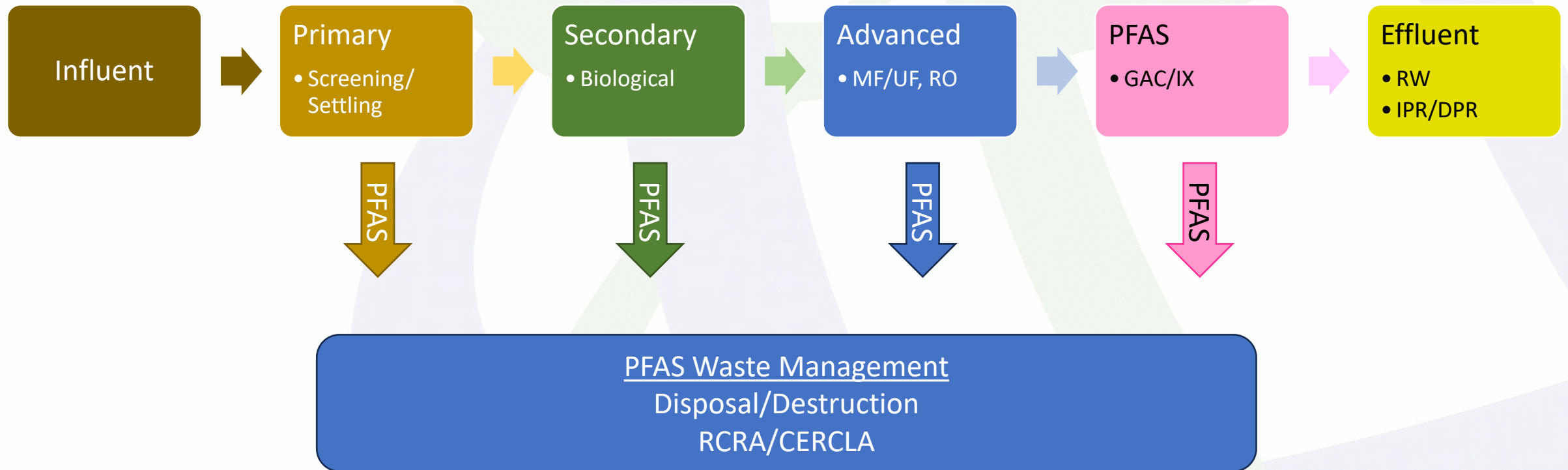
POTW Treatment



POTW Treatment



POTW Treatment





Pending

Wastewater regulations are in the near-future (mostly)

Sources

Source identification is critical for all systems

Treatment

POTW-level PFAS treatment will be challenging



PFAS Waste Destruction

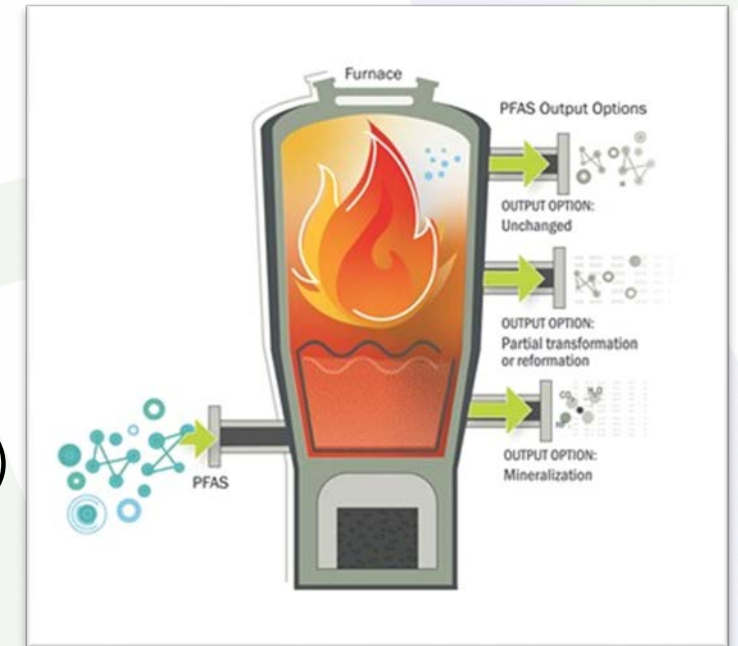
PFAS Destruction

Treatment (separation/concentration) requires waste disposal or destruction

Illinois and Department of Defense (DoD) have banned incineration of PFAS-laden waste (April/June 2022)

- EPA Office of Research and Development (ORD) with DoD studying fate of PFAS during incineration
- Incineration could result in Products of Incomplete Combustion (PIC)

DoD temporary incineration ban (April 2022) modified with issuance of [destruction guidance](#) (July 2023)



PFAS Destruction



Supercritical Water
Oxidation (SCWO)



Hydrothermal Alkaline
Treatment (HALT)



Electrochemical
Oxidation

Laboratory or
pilot scale

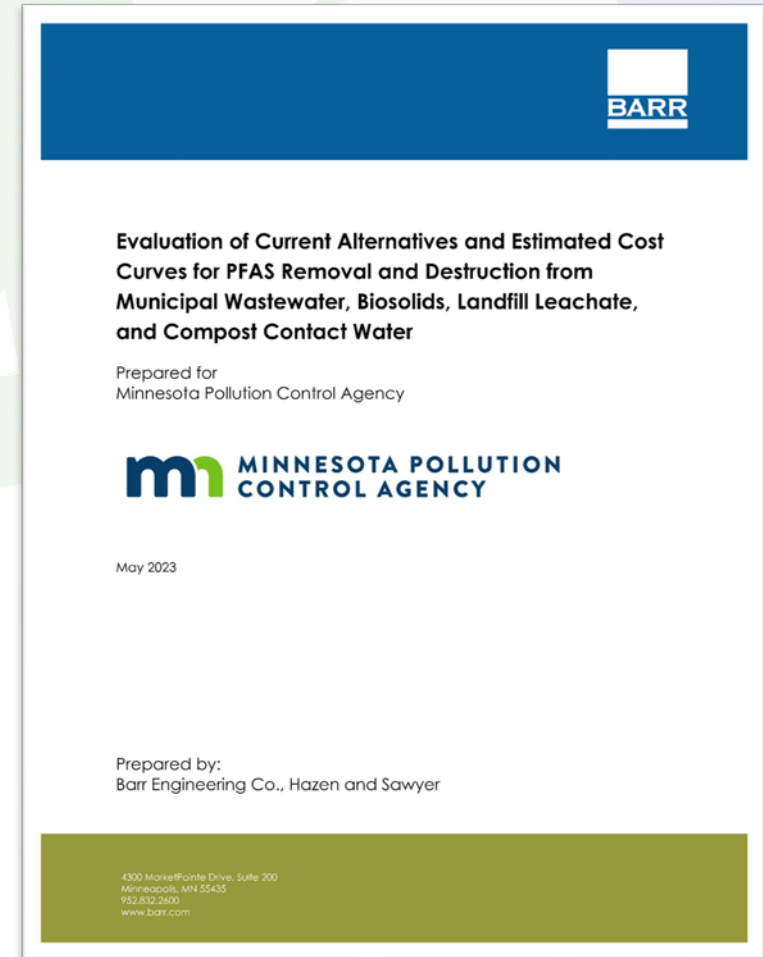
Low flow, high
concentration

Emerging
technologies

Sources:
1 Duke University
2 Aquagga
3 Axine Water Technologies

PFAS Destruction

- High Demand
- Strict Regulatory Environment
- Demonstrated Efficiency
- Scalability?
- Regional PFAS Management Facilities





Impact

10-20% of PWS
nationally

Ubiquitous

Water Treatment

Mature
technologies
exist for
effective
treatment

Wastewater Treatment

Source
identification is
critical for all
systems

EFCN

Leverage your
local EFCN
chapter

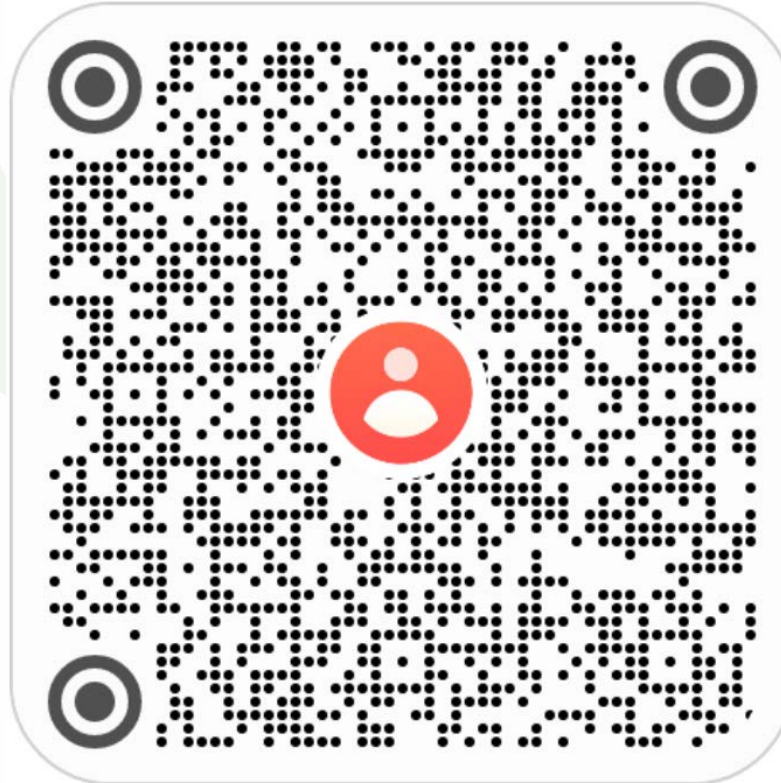
Questions?

Speaker Contact Information

Will Shaffer, PE
Project Engineer



C: (949) 309-7635
wshaffer@eecenv.com
www.eecenv.com



Thank you!

**Environmental Finance
Center Network**



Southwest EFC

