



#### **Kevin's Tips for Asset Management**

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This program is made possible under a cooperative agreement with EPA.

- General advice on starting and advancing AM
- Some specific examples of applied AM
- Concluding tips for moving forward



- General "tips" on starting (and advancing)
- Some specific examples of applied AM
- Concluding tips





• Start!



#### "When it comes to asset management, the best thing to do is to do something." – Jeff Leighton







## "If you don't know where you're going, you'll wind up somewhere else."

#### -- Yogi Berra





### "We might be lost, but we're making great time!"

#### -- Yogi Berra





- Start!
- Start with a Plan







# Columbus DPU's AM Plan







- Start!
- Start With a Plan
- Your Drivers Should Drive the Plan



#### How do I start/advance? Know your drivers!

- <u>Aging infrastructure</u>: Replacement planning
- Lots of new infrastructure: Preventive maintenance practices
- <u>Regulations or growth driving capital</u> <u>projects</u>: How to perform simplified BCE's
- <u>Operational costs</u>: Optimize chemicals and energy usage
- Inconsistent project goals: Define LOS's





- Start!
- Start With a Plan
- Your Drivers Should Drive the Plan
- Pick 1 Thing Do It Well and Complete It



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#### Start Small: Pilot, Perfect, Implement





- General "tips" on starting and advancing AM
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- Start!
- Start With a Plan
- Your Drivers Should Drive the Plan
- Pick 1 Thing Do It Well and Complete It
- If Cost is the Driver, Follow the Money



### **Operations Optimization**

- Three WTPs, Two WWTP's Studied
  - Focused on <u>chemical</u> and <u>energy</u> savings







#### Filter Backwash Optimization

- Backwash process was highly conservative
- Backwash water reduced
  - Time between backwashes increased by 12 hrs
  - Duration of backwash reduced from 10-15 minutes to 8-10 minutes
- Backwash savings: \$50,000/year
- Annual savings may be increased in the future as plant staff gains comfort



#### Savings from Controlling Finished Water Total Hardness



Smart Management for Small Water Systems



- Start!
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- Your Drivers Should Drive the Plan
- Pick 1 Thing Do It Well and Complete It
- If Cost is the Driver, Follow the Money
- Get the Most From What You Have



#### 90-Percent of Asset Life = Maintenance!

- Repair, replacement, and expansion are costly
  - Increased capacity = More assets to maintain
  - Advanced technology = Maintenance is complex
  - More stringent standards = Less downtime
- Modernize you maintenance program
- Get the most out of existing assets



# **Treatment Plant Findings**

- Tend to over-maintain mechanical assets
  - Manufacturer's recommendations designed to warranty period, and ignore operating context
- Most failures are not traditional "wear and tear" time-bound failures; they are random (e.g. electrical/SCADA)
  - Preventive tasks were not effective at preventing failure = replaced too soon (high \$) or too late (failure)
  - Predictive Maintenance would be more effective



# Findings (continued)

- Do the "right" maintenance
  - Balance PM and CM (2:1 ratio)
- Identify the right critical assets

   Inventory not reflective of critical spares
- Don't overlook safety PM's
  - Testing of protective devices needed to be ramped up



# Benefits of Better PM program

- Optimized PM Plans
  - 60-percent reduction in PM tasks on 2 pilots
  - 41 new safety preventive maintenance tasks
  - \$110,000 annual savings
- Increased Reliability and Availability
- Increased Safety





# Tip #6a

- Get the Most From What You Have
  - Don't be a firefighter, be a fire preventer
  - Focus on assets giving you headaches or high consequence assets
  - Look at your preventive maintenance program and make common sense adjustments to stretch your resources and preserve assets



#### Tip 7: Best Opportunity to Save is Early





#### Background – DOPW Service



Smart Management for Small Water Systems

### **Background – Transmission**





### Focused In on a Solution Too Quickly





### Chose 2nd Solution Too Quickly





#### Chose 3rd Solution and Studied It





### Study Led to a 4<sup>th</sup> (The Best) Solution





## Tip from John Wooden

 "If you don't have time to do it right the first time, when will you have time to fix it and then do it again."



- General advice on starting and advancing AM
- Some specific examples of applied AM
- Concluding tips for moving forward



# Summary of Tips

- Start!
- Start With a Plan
- Your Drivers Should Drive the Plan
- Pick 1 Thing Do It Well and Complete It
- If Cost is the Driver, Follow the Money
- Get the Most From What You Have
- Do the Right Project the First Time



# **Final Tip**

- Steal ruthlessly from others!
  - EFCN has a lot of resources
  - AWWA, WEF, and other professional societies
  - Other utilities
  - Other industries
  - Consulting firms





# Thank you!

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